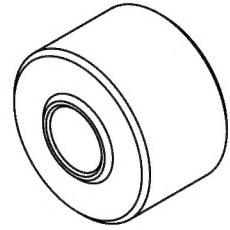
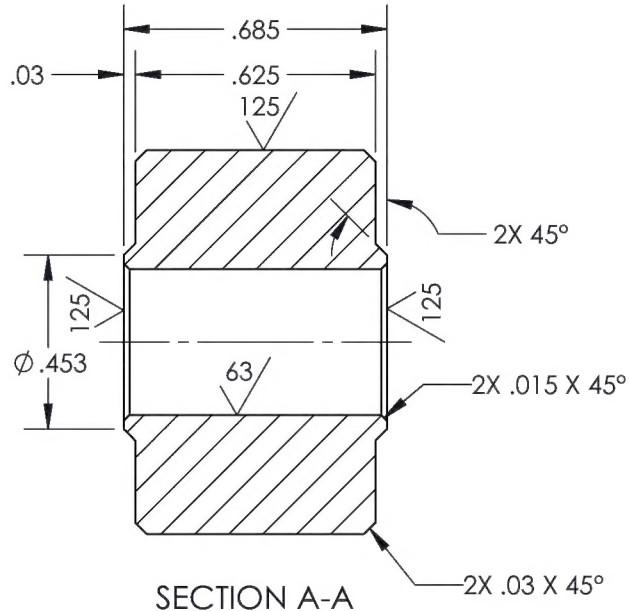
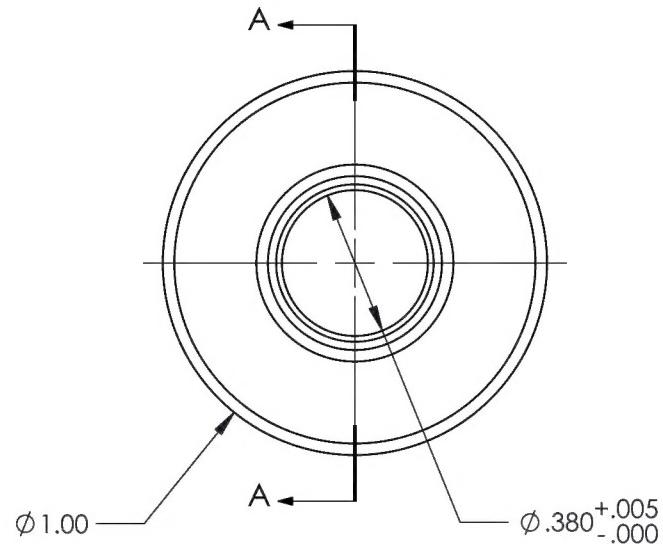


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		AS DRAWN BY CANAM	7/18/2013	CFS	
5		CH'D FINISH WAS BLACK OXIDE IS NICKEL PLATE AND BAKE PER R.W.	9/24/2013	CFS	RW
5A	14-0102	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	7/30/2014	DJN	RW



NOTES:
 1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

USED ON

20NR

8NR

DART
AEROSPACE

TITLE

LOCK ROLLER

DWG NO.

20NR-62

REV

5A

MAT'L 4140

DRAWN BY: CANAM

APPROVED *D. Weil*

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

HEAT RC 47-50

.XXX ± .005 FRACTIONS ± 1/32

TREAT FINISH SEE NOTE 1

.XX ± .01 ANGLES ± .5°

.X ± .1

SPEC

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R

USED ON MODEL

2. DIMENSIONAL LIMITS APPLY AFTER
PLATING

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	SHEET 1 OF 1
			20NR-62	1	LOCK ROLLER	4140	Ø1-1/8 X 3/4	2:1	6/11/1997	